

We are here for you

Why do we produce Service bulletins?

We produce service bulletins to keep you updated on important changes or concerns that could affect your working practices, the safety of your equipment or personnel. We do our best to ensure the accuracy of the information we provide.

Engine	SB No.	Priority	Title
General	SB/GEN/10-001	RECOMMENDED	GEC GAS TURBINE CONTROL SYSTEM OBSOLESCENCE
General	SB/GEN/10-002	RECOMMENDED	19" RACK AND GOVERNOR (MK I, MK II) - POWER SUPPLY CONNECTIONS
General	SB/GEN/17-003	MANDATORY	LUBRICATING OIL PUMP - OPERATING LOGIC
AEI	SB/AEI/16-001	RECOMMENDED	UPGRADING OF GAS GENERATOR LUBRICATION SYSTEM
AEI	SB/AEI/21-001	ADVISORY	STUDS SHEARING DURING THE REMOVAL OF THE EXHAUST TRANSITION DUCT
AEI	SB/AEI/21-002	ADVISORY	REPLACEMENT OF GAS GENERATOR TRANSITION DUCT
EA	SB/EA/16-001	RECOMMENDED	Inspection of Avon Vent Ducting
EAS1	SB/EAS/10-002	RECOMMENDED	ROLLS ROYCE AVON GAS GENERATOR
EAS1	SB/EAS/10-006	RECOMMENDED	ROLLS ROYCE (RR) AVON AIR TO EXHAUST VOLUTE SEAL FAILURE
EAS1	SB/EAS/10-007	RECOMMENDED	SHAFT VIBRATION MONITORING
EAS1	SB/EAS/10-013	RECOMMENDED	IMPORTANCE OF AUXILIARY SERVICE ALARMS
EAS1	SB/EAS/10-014	ADVISORY	INTRODUCTION OF ROLLS ROYCE AVON 200 GAS GENERATOR TO EAS1 POWER TURBINES
EAS1	SB/EAS/10-015	RECOMMENDED	EAS1 PEDESTAL COOLING AIR CHANNEL
EAS1	SB/EAS/10-016	RECOMMENDED	BLOCKAGE OF PEDESTAL DRAIN
EAS1	SB/EAS/10-018	ADVISORY	POWER TURBINE DISC SECURITY
EAS1	SB/EAS/16-019	RECOMMENDED	UPGRADING OF DISC SPACE SEALING
EAS1	SB/EAS/16-021	RECOMMENDED	SAFE HANDLING AND TRANSPORTATION OF ROTOR
EAS1	SB/EAS/16-022	RECOMMENDED	UPGRADING OF GAS GENERATOR LUBRICATION SYSTEM
EAS1	SB/EAS/16-023	MANDATORY	TURBINE EXHAUST DIFFUSER AND VOLUTE INSPECTION
EAS1	SB/EAS/17-024	RECOMMENDED	NEW COOLING AIR MANIFOLD AND OMEGA PIPES
EAS1	SB/EAS/21-001	ADVISORY	STUDS SHEARING DURING THE REMOVAL OF THE EXHAUST TRANSITION DUCT
EAS1	SB/EAS/21-002	ADVISORY	REPLACEMENT OF GAS GENERATOR TRANSITION DUCT
EAS1	SB/EAS/21-003	ADVISORY	RECOMMENDED MAINTENANCE FREQUENCY AND LIFE ESTIMATES FOR CORE COMPONENTS OF THE EAS1 POWER TURBINE
EAS1	SB/EAS/21-004	RECOMMENDED	EAS1 COOLING AIR MANIFOLD
EAS1	SB/EAS/21-005	ADVISORY	POWER TURBINE (PT) ROTOR BLADE INSPECTION

EAS1	SB/EAS/21-006	RECOMMENDED	COOLING AIR MANIFOLD AND NOZZLE ASSEMBLY
EAS1	SB/EAS/21-007	RECOMMENDED	POWER TURBINE (PT) ROTOR BLADE TRACK, SHROUD DISTORTION CORRECTION
EAS1	SB/EAS/21-008	RECOMMENDED	CORROSION OF POWER TURBINE ROTOR ASSEMBLY
EM85	SB/EM85/11-001	RECOMMENDED	THERMOCOUPLE UPGRADE
ERB	SB/ERB/92-001	OPTIONAL	POWER TURBINE INLET DUCT ASSEMBLY
ERB	SB/ERB/98-002	RECOMMENDED	STAGE 2 STATOR SHROUD EXTENSION: MATERIAL & DESIGN CHANGE TO LOCATION DOWEL
ERB	SB/ERB/98-003	ADVISORY	DIMENSIONAL CHECKS ON THE POWER TURBINE INLET DUCTING ASSEMBLY & ASSOCIATED RB211 PARTS
ERB	SB/ERB/98-004	RECOMMENDED	POWER TURBINE (PT) ROTOR BLADE INSPECTION REQUIREMENTS
ERB	SB/ERB/98-005	RECOMMENDED	POWER TURBINE INNER INLET DUCT ASSEMBLY: SHEAR RING ATTACHEMENT & REVISED COLD BUILD CLEARANCES
ERB	SB/ERB/98-006	RECOMMENDED	ERB124C: CENTRE BOLT AND NUT ASSEMBLY AND DISASSEMBLY SEQUENCE AND ASSOCIATED PROBLEMS
ERB	SB/ERB/98-007	ADVISORY	POWER TURBINE DESIGN CLEARANCES AND CONSESSION REQUEST
ERB	SB/ERB/98-008	RECOMMENDED	POWER TURBINE COOLING AIR SYSTEM HEALTH MONITORING: MEASUREMENT OF POWER TURBINE COOLING AIR MASS FLOW AND ASSOCIATED PARAMETERS
ERB	SB/ERB/98-009	ADVISORY	POWER TURBINE: STAGE 1 STATOR COOLING AIR THERMOCOUPLE REPLACEMENT
ERB	SB/ERB/98-010	ADVISORY	LIFE ESTIMATES FOR THE CORE COMPONENTS OF THE ERB124C PT
ERB	SB/ERB/98-011	RECOMMENDED	INSPECTION OF POWER TURBINE EXHAUST DIFFUSER DEFLECTORS
ERB	SB/ERB/98-012	ADVISORY	SEALING STRIP MATERIAL CHANGES TO STAGE STAOR 1 AND STAGE 2 SHROUD EXTENSION
ERB	SB/ERB/98-013	RECOMMENDED	ERB124C STAGE 1 STATOR RE-STAGGER REQUIREMENTS
ERB	SB/ERB/98-014	RECOMMENDED	POSITION ERROR AND MINI PERFORMANCE TESTS
ERB	SB/ERB/98-015	ADVISORY	INSPECTION RECORD SHEETS
ERB	SB/ERB/98-016	RECOMMENDED	POWER TURBINE INLET DUCT ASSEMBLY
ERB	SB/ERB/98-017	ADVISORY	BORESCOPE INSPECTION POWER TURBINE
ERB	SB/ERB/99-001	RECOMMENDED	STATOR RING STAGE 1, MATERIAL CHANGE
ERB	SB/ERB/01-001	ADVISORY	LIFE ESTIMATES FOR THE CORE COMPONENTS OF THE ERB1-24C PT
ERB	SB/ERB/04-001	MANDATORY	DEFECTIVE POWER TURBINE FIRST STAGE ROTOR BLADES

Want to know how we can help you more?

As long as you are an authorised GEC operator, you can register with us to ensure you receive our latest service bulletins. You can also request relevant bulletins from our released list.

Registering is easy, just click on the link [here](#), and we will give you a dedicated response.